

#### Corporate Overview 12 Our Approach to ESG

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# Risk Management

### **Building Resilient Futures**

As part of integrating risk management into our strategic planning, we have a enterprise-wide comprehensive risk governance framework. This framework assists us in informed decision-making and long-term business resilience.

By embedding risk considerations into our business processes, we have enhanced our ability to proactively manage risks and, where possible, turn them into opportunities. This framework is governed by a comprehensive Risk Management Policy that outlines our approach to identifying, assessing, and addressing risks across the organisation.





Our Board-level Risk Management Committee (RMC) plays a pivotal role in identifying a wide spectrum of risks, including ESG-related risks. The Committee is entrusted with responsibility of establishing control standards, compliance oversight, and monitoring the implementation of mitigation measures. It also recommends corrective or forward-looking actions as necessary to ensure business continuity, protect stakeholder interests, and support sustainable long-term growth.

The Committee also assists the Board in designing, executing, and reviewing the Risk Management Policy, while continuing to support the Audit Committee in evaluating the effectiveness of the overall risk management framework. The Committee meets bi-annually to discuss and review progress on emerging risks and further informs the Board on addition of new material elements.

# **Managing Risks**

As part of our risk management process, we regularly review our risk exposure and classify them as high, medium, or low, based on the parameters defined in the Risk Management Framework. This process ensures that strategic objectives are achieved, stakeholder interests are upheld, and the Company remains resilient. Additionally, we have implemented a comprehensive Control Self-Assessment (CSA) mechanism that regularly checks compliance with internal policies and operational procedures.

To effectively manage existing and emerging risks, our Business Leadership Team and designated Risk Owners review and identify different type of risks and report mitigation strategies to the Corporate Leadership Team (CLT). The CLT further submits them to the Risk Management Committee for evaluation. Additionally, we provide focussed training and awareness sessions on risk management principles across all employee levels in the Company. The review of our risk exposure is done on regular basis.

Additionally, the board of directors – including executive and non-executive – are given regular risk management trainings and updates.



Key Risks Identified	Mitigation Strategies
Financial Risk	<ul> <li>Detailed policy guidelines to deal with key financial risks</li> <li>Robust processes &amp; systems for ensuring timely reporting and compliance with applicable regulatory framework</li> <li>Optimum cash flows through continuous new product development and innovation</li> </ul>
Regulatory Risk	<ul> <li>Continuous monitoring of the changing regulations, impact assessment, implementation of statutory compliance, internal audit and external legal review (including ESG)</li> <li>Liaisoning with regulatory bodies and industry associations to bring systemic changes for the benefit of industries</li> </ul>
Operational Risk	<ul> <li>Implementation of safety and quality management systems, TQM-driven processes to eliminate operational risks and contribute to the Company's strategy for sustained operational success</li> <li>Adoption and deployment of resource efficiency initiatives (across energy, water, etc.), ensuring reduction in loss time injuries</li> <li>Development and retention of a skilled workforce that contributes to organisational goals by offering opportunities for learning and development, and career growth</li> </ul>
IT and Cyber Security Risk	<ul> <li>Implementation of new perimeter security mechanisms such as dual firewalls, internet content filtering, mobile device management for users with critical data leak risk, etc.</li> <li>Training and awareness sessions on cybersecurity risks conducted for those in possession of Company's digital assets on regular basis</li> <li>Ensuring adequate update and maintenance of servers and network devices for added security and data protection</li> </ul>
Strategic Risk	<ul> <li>Long-term strategic planning and regular management reviews with business teams, Audit Committees and Board meetings</li> <li>Strategic sourcing initiative ensuring uninterrupted supply of raw materials</li> </ul>
Sustainability including ESG	<ul> <li>Focussed implementation of various projects on key ESG initiatives including carbon emissions reduction, decarbonisation measures, optimising water debit/credit norms, improving diversity and inclusion, reducing LTIFR, setting up robust system and processes for waste management and recycling</li> <li>Conducted Product Carbon Footprint (PCF) assessment of key products and working closely with the value chain partners to reduce the carbon footprint of the entire product life cycle</li> </ul>

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## **Our Strategy: Our Aspirations 2030**

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Our strategic objectives reflects in our "Aspirations 2030", guiding our progressive journey with a clear vision. Driven by our aspiration, we aim for operational excellence through streamlined processes, ensuring quality, digitalisation and cost optimisation. We are committed to building a professional reputation founded on strong ethics and integrity. Prioritising customer advocacy, we strive to exceed expectations with exceptional value and service. Embracing innovation and technology leadership, we continuously seek cutting-edge growth solutions. Furthermore, we are dedicated to environmental stewardship and social responsibility, ensuring a sustainable impact on our communities.





Risks 💙	Material Aspects	> Strategic Focus Areas >	Progress in FY25	Aspirations 2030
Operational	Energy management GHG emissions management Air emissions Water conservation Waste management Key material procurement and management	<ul> <li>Focus on implementing cutting-edge technology and energy efficiency initiatives to achieve energy savings</li> <li>Transition to cleaner energy sources to mitigate carbon emissions</li> <li>Drive efforts towards reducing water consumption with water-efficient technologies, recycling and reusing wastewater and storing rainwater to the maximum extent possible</li> <li>Emphasis on the principle of 3R – Reduce, Reuse and Recycle and strive to operate in a 'closed-loop' through circularity in operations</li> <li>Continuous efforts on local sourcing of raw materials and increasing the use of recycled materials in production</li> </ul>	<ul> <li>Implemented energy efficiency initiatives, leading to energy savings of 17,395 MWh</li> <li>1,667 TJ of energy consumed from renewables and biomass</li> <li>20,12,729 KL of water consumption met through recycled wastewater</li> <li>21,87,990 KL of water recharged through rainwater harvesting</li> <li>Following 3R principle - recycled materials used as raw materials in production</li> <li>Utilisation of onsite generation of fly ash and other process waste as raw material in cement industries</li> <li>74.38% input material sourced sustainably (including capital goods)</li> </ul>	Operational Excellence
Financial	Employment Occupational health and safety Local communities	<ul> <li>Concentrated efforts on creating a favourable environment for employees to nurture and grow through structured learning and development, career advancement, and rewards and recognition programme to keep employees motivated and engaged</li> </ul>	<ul> <li>1,93,592 training manhours</li> <li>Increase in female representation in management role by 8% compared to previous year</li> <li>89% employee engagement survey</li> </ul>	Professional Reputation and Value System
IT & Cyber- security		<ul> <li>Build a workplace that thrives on diversity, equity and inclusion, and supports human rights</li> <li>Endeavour to create a safe and secure work environment by embedding health and safety in the company culture and implementing robust systems to ensure well-being of each employee</li> <li>Relentless efforts to empower local communities through community initiatives focussing on vocational skills, education, natural resource management, among others</li> </ul>	<ul> <li>4.67 lakh+ beneficiaries of CSR initiatives in local communities</li> <li>₹ 25.99 Crores of CSR expenditure</li> <li>CSR projects: 37</li> </ul>	
0	Total Quality Management Innovation and Research & Development	<ul> <li>Emphasis on capitalising new opportunities, expand product portfolio considering the evolving customer expectations and enhancing market presence</li> <li>Implement differentiated business strategies, prudent capital allocation, optimum utilisation of natural resources to lower operating</li> </ul>	<ul> <li>TQM-led supply chain improvements, enhancement of internal process efficiency and building a skilled workforce</li> <li>Developed innovative products that are socially and environmentally responsible and have zero ozone depleting substances, low global warming potential (GWP), recyclability and low carbon footprint</li> </ul>	Customer Advocacy
Strategic		<ul> <li>costs, automate processes and strengthen business processes that aid in building a sustainable business model</li> <li>Deliver long-term sustainable returns to shareholders by increasing market capitalisation and regular dividend pay-out</li> <li>Implementation of Total Quality Management (TQM) for meeting evolving customer aspirations and shifting market dynamics by</li> </ul>	<ul> <li>151 patents granted till date</li> <li>Earnings per share ₹ 42.20</li> </ul>	Innovation and
Regulatory	Corporate Governance	<ul> <li>bringing systemic changes to maximise plant efficiency and deliver diverse solutions</li> <li>Focus on creating an ecosystem which promotes effective decision-making, accountability and financial prudence</li> </ul>	<ul> <li>No fines levied or non-compliance with respect to environmental and social aspects</li> </ul>	Technology Leadership
Sustainability including ESG		<ul> <li>Encourages an ethics-driven culture of accountability and responsibility for all activities with the integration of sustainability into its decision-making processes to create value</li> <li>Constant identification, assessment, monitoring and mitigation of risks to achieve business objectives</li> <li>Focus on robust internal control system and proactive response strategy towards identified risks</li> </ul>	<ul> <li>Continued to collaborate with industry associations to benefit the industry and society at large</li> <li>Continued to identify and manage existing as well as emerging risks through the robust risk management framework, integrated with the company strategy and planning</li> </ul>	Environment and Social Responsibility

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